Date of Meeting	7 <sup>th</sup> July 2010		
Application Number	W/10/00666/WCM		
Site Address	Bore Hill Farm, 124 Deverill Road, Warminster, Wiltshire, BA12 8BD		
Proposal	Erection of Biogas Plant; employment units, associated land modelling, landscaping and access works		
Applicant	Malaby Martin Ltd		
Town/Parish Council	Warminster		
Electoral Division	Warminster Broadway	Unitary Member:	Keith Humphries
Grid Ref	386754 143703		
Type of application	County Matter		
Case Officer	David Rose	01225 776655 Ext 215 david.rose@wiltshire.gov.uk	

# REPORT TO THE STRATEGIC PLANNING COMMITTEE

### Reason for the application being considered by Committee

Councillor Humphries has requested that this application be determined by Committee in view of the following issues raised; visual impact on the surrounding area, relationship to adjoining properties, environmental/highway impact, and concerns relating to the use of new technology.

### 1. Purpose of Report

To consider the above application and to recommend that planning permission be granted subject to conditions.

### 2. Main Issues

The main issues in respect of the proposals are considered to be:

Compliance with policies of the Development Plan and emerging policies and guidance Odour/Air Quality Impact Noise Impact Ecology Landscape/Visual Amenity Highways

### 3. Site Description

The application site is located at the former Bore Hill Farm on Deverill Road, Warminster which lies directly off the interchange of the A36 (T) Bristol to Southampton Road and the A350 Chippenham to Poole Road adjacent to the south-west fringe of the Warminster urban area. The site lies approximately 1.4km from the Warminster Town Centre and is bounded by existing residential development at Ludlow Close and Bradley Close to the north; Deverill Road to the east and the A36T Warminster Bypass to the south and south west.

The application site is 2.35 ha and existing built development comprises a single refurbished farmhouse dwelling and six dilapidated agricultural outbuildings. To the north of the application site lies the remaining area of the farm holding which amounts to 2.90 ha and which is to remain as an

open green area. An existing footpath runs along the northern edge of this land connecting Deverill Road with Bradley Road.

The topography of the site is very variable with high ground to the north (146.5m AOD) which sweeps around in a crescent from west to east enclosing a valley at a lower level (127.5m AOD) which runs eastwards towards Butler's Coombe. The varying topography provides both opportunities and constraints in terms of the development proposed with prominent slopes and a contained valley.

#### 4. Relevant Planning History

In brief, the planning history of the site is as follows;

- 87/01122/FUL Regrading of Agricultural Land to Incorporate the Disposal of Surplus Natural Subsoil's arising from the Excavations for the Bypass. Withdrawn 15/12/1988.
  89/00539/OUT Hotel including Restaurant and associated car parking. Appeal Decision, Refused 14/11/1989.
- 02/00314/OUT Residential Development (Outline). Refused 17/06/2002.

### 5. Proposal

This application seeks planning permission for the erection of a biogas plant and employment units, together with associated land modelling, landscaping and access works. The biogas plant would include the process of anaerobic digestion (AD) of suitable waste and the collection of biogas (methane and carbon dioxide) from this process for combustion to produce heat and power. The proposed employment development would be for six Class B1 business units that would utilise the heat and power from the biogas plant.

Anaerobic Digestion (AD) is a safe, proven and long established technology which has been used in continental Europe (particularly Germany) for many years. In simple terms it is the breakdown of organic material in the absence of oxygen. This breakdown of organic matter by micro-organisms in a sealed airless temperature controlled environment produces biogas and digestate. The gas can be used as a source of renewable energy and the digestate as an agricultural fertiliser which makes the AD process efficient and sustainable.

The biogas plant would take approximately 12,000 tonnes of food waste and 5,000 tonnes of farm slurry per annum as a feedstock which would be converted to provide heat and power (for the adjoining employment buildings; to power the biogas plant; and to put electricity into the grid) and to produce digestate: an inert nutrient rich fertiliser which can be applied to fields to enhance crop growth.

The Government has recently announced its support for anaerobic digestion in the document entitled: 'The Coalition: our programme for government' issued May 2010 by the Cabinet Office which states that it: "Will introduce measures to promote a huge increase in energy from waste through anaerobic digestion".

#### **Biogas Plant Site**

This would consist of the following 3 main elements:

1) Combined feedstock reception, pre- processing, administration and viewing area building with odour abatement.

- 2) 3 Digester tanks and containment area for these
- 3) Combined heat and power unit (CHP)

### 1) Reception Building

The feedstock reception building would be the largest building measuring 25m by 30m. It would be a portal frame structure with an eaves height of 10m and ridge height of 12.3m and the overall design would resemble a farm building in keeping with the agricultural setting and historic use of the site. Waste arriving at the site in fully sealed delivery vehicles would be directed to a weighbridge for checking in prior to entering the reception building. The vehicles would enter the reception building through access doors which would have fast opening and closing mechanisms to minimise odour escape. During short periods when the doors are open internal fans will operate to ensure that air flows into the building to control odour emissions.

Once inside the building with the doors closed the vehicles would discharge their loads and then be cleaned prior to leaving the building. Within the building there would be areas for sorting, segregating and pretreating the waste prior to it being piped to the anaerobic digester tanks.

In addition to receiving waste the building also contains administrative, visitor viewing, pasteurisation and welfare areas as well as switchgear to monitor the various processes taking place. An odour abatement system measuring 25m by 5m by 4 m high would be sited adjacent to the building and this would have a stack with a diameter of 1m and a height of 15m.

### 2) Digestion Tanks

Three digestion tanks (total capacity 3,282 cubic metres) would be constructed to the south west of the site and these would be bunded to provide containment and protect the surroundings in the unlikely event of a tank failure. Two of the tanks (the primary and secondary digester tanks) would be where the farm slurry and food waste are digested under anaerobic conditions over a period of 15-20 days to produce the biogas which is 60% methane and 40% carbon dioxide. These tanks would be approx 10m high with a dome shaped roof (which provides the gas holding capacity) and 18m in diameter. The third tank would be used to store the digestate for 20-50 days and would be slightly lower at some 9.8m. This tank holds the digestate before it is collected and removed off site for use on farms as fertiliser.

The capacity of the plant is dictated by a number of factors including: rate of feedstock coming in, rate of digestion, rate of energy generation, and the rate of digestate disposal to farms. In order to provide flexibility to allow for changes a food waste buffer tank (8m diameter by 5m high) and a liquid waste buffer tank (3.5m diameter by 12.2m high) would be constructed to hold feedstock material between reception and dosing into the digestion tanks. All the tanks would be provided with a containment area to contain any spillage in the event of a failure.

### 3) Combined Heat and Power (CHP) Unit

The biogas plant would have a combined heat and power unit (CHP) which would burn the biogas to generate electricity and this would connect to the local electrical grid through an underground connection located at Ludlow Close. All connecting cables would be underground. The plant would run continuously and be housed in an insulated container to reduce noise. The unit would need to intake air and have an exhaust stack which would include noise silencers. An emergency flare would also be installed to burn off methane in the unlikely event of gas build-up and this would be 8m above the height of the CHP housing. It is proposed that the heat and power generated (680KWh) would also be used to run the biogas plant site and the proposed employment units to be built to the north of the site.

### **Employment Site**

In addition to the development of a biogas plant (which would create 3 new jobs) it is proposed that the existing farm buildings be demolished and replaced with 6 employment units for B1 business uses. It is proposed that the units would be occupied by a mix of light-industrial businesses (units adjacent to the biogas plant) and offices to the north of the site. These units would provide a visual buffer for views from the north and would retain the character of a farm yard building group, keeping the farm house but replacing the dilapidated barns. The units have been designed to cover the

existing building footprint but would be within a levelled site created by the comprehensive land modelling proposals which would cover the whole of the application site.

The new buildings would be grouped around a central soft landscaped courtyard with vehicles kept out to the perimeter of the site. Pedestrian pathways are proposed and an avenue of trees along the central courtyard to add variety and to provide natural solar shading for the glazed facades. The courtyard would be the main hub for the employment development with main reception access points to all the units orientated to this central space.

#### Visitor centre

An integral part of the proposal would be the inclusion of a visitor centre within one of the buildings to provide facilities for those interested in visiting the biogas plant as well as for broader community use. This could be used as an educational tool for local schools and colleges to promote renewable energy and sustainability in general to younger generations particularly as it is proposed that the biogas plant would be able to provide 100% of the heat and power requirements of the employment buildings. It is proposed to accommodate the visitor centre in one of the buildings closest to the biogas plant with its own dedicated parking. Provision would also be made for visitors to view the operations of the main reception building from a mezzanine viewing gallery. A unique opportunity would be one of the first such provisions in the UK.

### Site topography, design and access.

Although the site lies in a natural hollow at Bore Hill, the variable levels across parts of the site have led the applicant to consider further land modelling to maximise this feature and minimise the visual prominence of the proposed development. The site for the biogas plant would be excavated into the existing bank to the south of the site to reduce the visual intrusion of the height of the biogas plant buildings and tanks which are the highest structures on the site. The earth produced from this excavation would be used to remodel the land to provide an earth bund around the north and east perimeter of the site. The north bund would be contoured and landscaped to contribute to visual and noise screening for local residents and for footpath users of the east-west footpath. All the material excavated (some 15,540 cubic metres) would be used on the site either as fill or to create the earth bunds which would screen the buildings from nearby receptors to the north.

The main components of the biogas plant (i.e. reception and administration building, digestion tanks, feedstock storage tanks, and CHP equipment) are all structures which are familiar in a modern agricultural setting. The tanks are similar in appearance to slurry or grain stores, the main reception building is similar in appearance to a modern livestock or storage barn and the CHP facilities would be housed in a container similar to secure storage containers found on farms. Thus the biogas plant would have visual characteristics comparable to a normal farm setting.

With regard to the employment development, the design of the buildings seeks to retain the character of a farmyard setting. The individual designs would be based upon two simple uniform grid portal frames with variety being achieved by mixing the grouping of the frames and blending the range of materials between the buildings. The barn character of the buildings would be expressed in the simple massing (as exists with the farm buildings currently on site) and selection of materials used which, in the elevations, would be a blend of rough sawn feather edged timber cladding over brick bases varied with areas of renderwork. Windows and doors would receive a stain finish to blend with the timber cladding. The roof finishes would be kept simple and consistent with the farm building character with profile sheet metal which would be varied between the two unit types in grey and red to break up distant views and add further variety. The existing recently refurbished farmhouse would be retained.

#### Access, traffic and parking

It is proposed to access the development by two new simple priority junctions directly onto Deverill Road. The existing farm access to the site would be closed. The proposed access to the south of Bore Hill Farm would serve the biogas plant, visitor centre/ adjoining building and one of the proposed employment units while the secondary access to the north would serve the remaining four employment units to the north of the site.

The waste brought into the site would be delivered by lorry using the A36 and A350 main roads and would amount to 24 heavy goods vehicles (HGV) movements (i.e. two directional) per day. Deverill Road is subject to a 7.5t 'except for loading' weight restriction and so all HGV movements to and from the proposed biogas plant will be via the A36T bypass and so there would be no reason for HGVs to travel through Warminster Town Centre. Although the biogas plant would need to operate continuously in order to function properly the site would be operational for deliveries on 6 days per week during the hours 07.30 – 18.00. No access would be allowed on Sundays or public holidays unless in emergencies. The employment part of the development would be subject to the more usual hours worked by B1 light-industrial and office uses and would generate more vehicle movements but these would be primarily related to cars and vans. Overall, it is anticipated that the total additional traffic flows across the day for the whole development when built and operational would be in the region of 200 two-way movements per day.

A total of 50 car parking spaces are proposed to serve the development (35 commercial spaces, 6 visitor spaces 9 van spaces) and these are mainly on the periphery of the site away from the soft landscaped central area. Two additional spaces would be allocated to the retained Bore Hill Farmhouse.

#### Lighting and drainage

It is proposed that the biogas plant would have security lighting only which would be designed to minimise light spillage and the employment development lighting would be kept low key and at low level in the form of bollard and directional illumination at building entrance points and along path way routes. Glazed elevations are mainly orientated to the central courtyard and thus aim to avoid night time light spillage to the residential area to the north.

With regard to the drainage of the site this would be provided for as follows;

a) Employment units – surface water would be collected in a sealed piped system and discharged to 3 soakaways located within the site.

b) Biogas Plant hardstanding – surface water would run to the eastern edge of the site and pass through a silt trap and oil/water separator before discharging to a soakaway.

c) Additional drainage in the form of swales and infiltration channels at the base of slopes would be included to prevent runoff from the surrounding slopes entering the main site.

d) Foul water from the biogas plant buildings and toilets would be collected in a chamber and pumped to the biogas treatment plant for processing. A new pumping station would be located in the north east of the site to process the foul water from the employment units.

#### Environmental Impact Assessment.

The planning application is accompanied by an Environmental Statement (ES) submitted voluntarily by the applicant. The ES reports the findings of an Environmental Impact Assessment (EIA) of the proposed development.

EIA is a procedure which serves to provide information to a local planning authority, other regulators, other interested parties and the general public, about certain proposed developments and their likely effects on the environment.

The ES reports the findings of assessments of those aspects of the proposed development which are considered likely to have significant environmental effects, namely air quality and odour, ecology, landscape character and visual amenity and noise impacts. Other matters were scoped out of the ES as early investigations proved there to be no significant effects. These matters were: archaeology, contaminated land, transport, waste handling, and water protection.

# 6. Planning Policy

The following Development Plan policies are considered relevant to the determination of this planning application:

Policies RE5 and RE6 of RPG10: Regional Planning Guidance for the South West, 2001.

Policies RE1, W2, W3, DP1, DP9 and DP14 of the Wiltshire and Swindon Structure Plan 2016

Policies WCS 1, WCS2, WCS3 and WCS5 of the Wiltshire and Swindon Waste Core Strategy 2006-2026.

Policies WDC1, WDC2, WDC3, WDC7, WDC8, WDC11 and WDC12 of the Wiltshire and Swindon Waste Development Control Policies DPD

Policies C1, C4, C31a, C32, C34, C35, C38, and E6 of the West Wiltshire District Plan 1<sup>st</sup> Alteration 2004( as amended by Secretary of State Direction of 26<sup>th</sup> September 2007 regarding "saved" policies)

#### National Land Use Policy

National Planning Policy comes in the form of Planning Policy Guidance Notes (PPGs) and Planning Policy Statements (PPSs). PPGs and PPSs of relevance to the determination of this planning application are as follows:

PPS1: Delivering Sustainable Development

- PPS7: Sustainable Development in Rural Areas
- PPS10: Planning for Sustainable Waste Management
- PPS22: Renewable Energy
- PPS23: Planning and Pollution Control

PPG24: Planning and Noise

PPS25: Planning and Flood Risk

### 7. Consultations

**Local Member, Councillor Humphries** – requested that the application be considered by the Strategic Planning Committee for reasons set out above. No additional comments have been received.

**Warminster Town Council** – object to the proposals because of inappropriate siting, too close to urban area.

**Environment Agency** – no objections subject to conditions addressing matters relating to; protection of controlled waters, pollution prevention, surface water disposal and flood risk.

Natural England – no objection

**Highways Agency** – no objection to the proposals, subject to conditions being imposed regarding the construction of the proposed embankment adjacent to the A36 boundary.

**Environmental Health Officer** – no objections subject to conditions restricting noise (i.e. the biogas plant, employment site and delivery vehicles) and odour levels.

**Council Ecologist** – concludes that the proposal is extremely unlikely to result in any adverse impacts to habitats and species in the local area and that the proposed landscaping could deliver significant gain for biodiversity.

**Council Landscape Officer** – confirms that the landscape and visual impact assessment undertaken and the methodology employed is current and best practice. Notes that the key visual receptors to the development are residential properties to the north and the adjacent road and footpath. Advises that mitigation for these receptors has been carefully designed by setting the proposed biogas plant low in a natural depression and increasing the height of the natural ridge by two metres. Remodelled contours follow the existing landform character and marry into existing levels without noticeable change. Schematic drawings demonstrate that recontouring with associated planting will provide adequate screening of the biogas plant. On site planting would be required at the A36 roundabout corner to retain a visual screen throughout the year. No adverse landscape impacts are therefore envisaged. Further advises development is agricultural in appearance and associated with an existing cluster of buildings. The northern field is not encroached upon and so the landscape character and visual amenity would change very little. An opportunity exists to improve the entrance to Warminster through proposed new planting and new buildings.

**Local Highway Authority (LHA)** - advises that traffic generation will not be significant. Recommends that if the proposal is considered for approval then conditions should be attached relating to visibility splays, internal access road requirements and the southerly access junction to allow for articulated vehicles using the site.

# 8. Publicity

The application has been publicised in the local press and by site notices. A neighbour notification exercise was also carried out.

Sixteen letters of objection have been received raising the following concerns:

- More suitable sites are available for this kind of project away from residential areas.
- Concerns regarding the washing out of waste vehicles and odours from the proposed chimney.
- Traffic build- up on the roads approaching the Bore Hill roundabout from lorries waiting to enter the premises from the A350.
- Need to consider emissions from the plant.
- Impact of construction works involved in the laying of a new cable to the electricity grid.
- The impact of the proposals on ecology does not address the loss of green space.
- Concerns regarding lorries arriving round the clock to serve the biogas plant.
- Land between the existing housing and the bypass was supposed to be Green Belt which would never be built on.
- Light pollution from plant, access road lighting, additional street lighting and illuminated signage.
- Odour from plant gas discharge, processing the feedstock material and vehicle loads in transit both empty and loaded.
- Noise from plant machinery, noise from units, vehicle movements etc
- Devaluation in property values.
- Proposals are better suited to an existing industrial site.
- The farm units should be redeveloped for housing.
- Previous applications on this site have been refused on the grounds that it should remain as a green buffer zone and these reasons still stand.

- Food waste and farm slurry will not be delivered in sealed units and so foul smells will be emitted.
- Concerns regarding safety because it is new technology.
- No amount of tree planting will hide the proposals.

In addition, twenty-six letters have been received in support of the application. These consider:-

- Positive benefits of providing a more pleasant entrance to the town;
- Move toward renewable energy and attainment of energy targets;
- Good location with access onto A36T and A350;
- Rural diversification and economic benefits of the proposals;
- Sustainable development which accords with government policy and does not rely on fossil fuels;
- Provides a solution to dealing with organic waste and reducing carbon footprint;
- Educational benefit of a visitor centre;
- Reduced use of chemical fertilisers and production of organic fertiliser;
- Benefits outweigh any potential negatives;
- Warminster becoming a beacon of environmental good practice.

A letter has been received from Dr Andrew Murrison MP who has commented that, whilst he applauds the concept, the proposals would, in his view, spoil the main gateway to the town of Warminster and could lead to further development in the green field area to the north of the site. His constituents have concerns regarding access; amenity and the potential for unpleasant odours which could arise from the proposed plant.

### 9. Planning Considerations

The planning application must be determined in accordance with the Development Plan unless material considerations indicate otherwise.

Having taken into account the environmental information, it is considered that the main issues in the determination of this application are:

(i) Compliance with the policies of the Development Plan and emerging policy guidance
(ii) Odour/Air Quality
(iii)Noise Impact
(iv)Ecology
(v) Landscape/Visual Amenity
(vi)Highways

## (i) Compliance with the policies of the Development Plan and emerging policy guidance.

### Biogas plant

In relation to the biogas plant Policies RE5 and RE6 of RPG10 are relevant to the determination of this application. Policy RE5 considers the need to consider a variety of waste recovery methods which will reduce reliance on landfill so as not to become over- reliant on any one method or facility. Policy RE6 considers energy generation and encourages local authorities (and others) to support the region to meet targets relating to reduction in greenhouse gas emissions, establish targets for producing electricity from renewable energy sources and to encourage combined heat and power (CHP) plants using renewable energy.

Policies W2 and W3 of the Wiltshire and Swindon Structure Plan 2016 support proposals for the recycling or recovery of energy from waste and for the provision of an adequate network of waste management facilities to meet the needs of the Plan area. Policy RE1 supports renewable energy proposals in appropriate locations.

Policy WCS1 of the Wiltshire and Swindon Waste Core Strategy 2006-2026 (WCS) considers the need to provide a framework of strategic and local waste sites over the period to 2026 to cater for waste arisings within Wiltshire and Swindon having regard to principles of sustainable development and sustainable transport. Policy WCS2 considers the requirement to locate strategic waste facilities as close as practicable (within 16km) of the RSS 'Significantly Strategic Cities and Towns' (SSCTs) of Swindon, Chippenham, Trowbridge and Salisbury; policy WCS3 considers preferred locations of waste management facilities and policy WCS5 supports waste management options which are located higher up the waste hierarchy and which move away from landfill/landraise.

The Bore Hill Farm site is located within the 16km radius of Trowbridge. Although policy WCS3 seeks to locate AD plants on existing industrial/ employment land or close to current waste management facilities, the policy does allow windfall developments outside of these areas to be considered where they can be demonstrated to be in accordance with the overall aims and objectives of the Waste Development Plan Documents (WDPDs). The applicants have adequately demonstrated that their proposals are in accordance with policies at all levels in their detailed justification of the proposals. It is considered that in principle, the proposals accord with the overall aims of the WDPDs and PPS 10 which supports the diversification of farms for waste management purposes and using waste as a resource where possible. The proposals for AD at Bore Hill accord with sustainable waste management practice by moving waste up the waste hierarchy and developing an energy recovery option.

Policy WDC 12 requires that regard be had to the need to maximise the opportunities for renewable energy production for electricity and heat generation. PPS 22 on Renewable Energy considers that renewable energy projects, whatever their scale, are material considerations that should be given significant weight in determining whether proposals should be granted planning permission. The proposed development of an AD biogas plant at Bore Hill would require 12,000 tonnes of food waste and 5,000 tonnes of farm slurry per annum and this would generate enough energy to power the plant itself, the adjacent employment units, and put electricity into the national grid. In addition, digestate would be produced which would provide an organic based fertiliser which could be spread on local fields to improve soil quality. The plant would therefore use waste for a beneficial purpose by providing an energy recovery option.

The proposal would therefore be consistent with national, regional and local waste policy and strategy and the proposed development of the AD plant can be supported in principle.

#### **Employment Units**

Policies contained in the West Wiltshire District Plan 1<sup>st</sup> Alteration (WWDP) consider the wider implications of more general development in the countryside as opposed to the specifically waste related development considered above.

Policy C1 seeks to protect the countryside from development unless proposals encourage diversification of the rural economy. The proposals at Bore Hill would benefit economic activity and maintain and enhance the environment. Rural diversification in terms of the provision of employment units as proposed linked to the production of renewable energy is encouraged within council policy and would have a positive impact on the local economy. The proposed scheme would be a major improvement on what currently exists on the site and its visual appearance would be improved.

Policy E6 specifically relates to small scale employment enterprises in rural areas and makes it clear that such proposals are acceptable subject to them being compatible with neighbouring land uses, are not detrimental to residential amenities and do not give rise to pollution issues such as excessive noise, smoke, fumes, dust, effluent or vibration. The B1 employment uses proposed on the Bore Hill site would be used for light industry, research and development and offices which can be carried out in a residential area without detriment to the amenity of that area by reason of the above. The proposals would represent a compact development of small scale employment units in a suitable location which is acceptable within policy.

Policy 31a considers the importance of design and the need for new development to respect or enhance its setting. The proposals for the employment units are contemporary in style combining

clean lines and simplicity of detail. The design is not dissimilar in form to the character of the existing agricultural buildings and it is considered that the proposals would result in a visually dynamic group of buildings with important spaces and hard and soft landscaping. Sustainable construction methods would be used for the employment units.

Overall it is considered that the employment scheme is well designed and is in accordance with Development Plan Policy. The development of employment units on this site would bring innovation and new technology to the area which would add to the vitality and economic viability of Warminster. The units would utilise the energy provided by the AD plant and therefore the proposals are sustainable and should be supported in principle.

#### Impact on Surrounding Environment

Policy WDC1 of the Wiltshire and Swindon Waste Development Control Policies (WDC) DPD considers key criteria for ensuring sustainable waste management development takes place within Wiltshire and Swindon and Policy WDC2 considers the range of impacts which can arise from waste related development and the need to demonstrate that these impacts can be avoided or mitigated to acceptable levels. These impacts are considered below.

#### (ii) Odour/Air Quality

One of the main concerns expressed by local residents is the risk of odour from the biogas plant. The potential impacts of odour are addressed in the ES. It is acknowledged that, unless it is properly managed, there is the potential for odour to be a problem wherever waste is involved. The key requirement therefore is to ensure that any potential risks are reduced to the minimum. Although anaerobic digestion is essentially a sealed process, there are a number of associated operations which, if not undertaken properly, have the potential to generate odours. However, a suite of odour mitigation measures would be incorporated into the design of the biogas plant. These would be designed to ensure that no significant odours would be evident outside the boundary of the biogas plant during normal operations.

Considering the delivery of food waste; this would be delivered to the site in enclosed vehicles and discharged in the fully enclosed reception building where it would be pre-treated and transferred to a storage tank. Cattle slurry would be delivered to the site by tanker and discharged into the storage vessel using sealed hosing. The reception building would be fitted with two fast acting roller shutter doors and while the doors are open for a brief period to allow vehicles access and egress fans would be activated to ensure increased inward air flow (negative pressure) with the extracted air being passed through an odour abatement system to remove any odours. Stored waste would be fed directly through enclosed pipe work to the two sealed digestion tanks where organic matter degrades over 45 days producing the biogas which would be contained in the double membrane gas holders on top of the digester and storage tanks prior to desulphurisation and delivery to the CHP where it would be thermally oxidised to produce heat and electricity. A surplus gas burner would be provided to flare off excess gas. Digestate would be removed by sealed road tanker.

Through these various measures there would be no significant odours outside the boundary of the biogas plant during normal operations and this, in turn, will ensure that no odours will be detected at the nearest residential properties in the area. Other than the Bore Hill farmhouse, (which it is proposed will house the site manager) the closest existing residential properties are approx 200 metres from the site boundary of the biogas plant.

Whilst the EHO is of the view that it is desirable to have a baseline measurement of odour levels it is acknowledged that it will be the Environment Agency who will control the matter of odour through an Environmental Permit should planning permission be granted. The fine details in terms of final specification and design of plant and equipment would come forward at this time in order for the permit to be issued. PPS23 ('Planning and Pollution Control') makes it clear that planning authorities must assume that relevant pollution controls will be properly applied and should not seek to duplicate controls. In this instance general conditions that have direct control over odour will be addressed under permitting regulations governed by the EA. A biogas /AD plant is considered, for planning

purposes, to be an appropriate use of the land, but the plant would be unable to operate until the EA have issued a Permit containing operational and monitoring conditions.

### (iii) Noise

The biogas plant would have equipment operating over 24 hours (CHP unit and pumps) with other activity taking place only during the normal working day, i.e. the site would be operational for deliveries Saturday to Sunday between 07.30 and 18.00 hours. Most of the noise generating plant (pre processing equipment, conveyors, loading machinery, pasteurisation and screening equipment) would operate inside the building. Equipment which would operate externally would include the CHP generator (sound attenuated) electrical pumps on tanks, odour filter, safety flare, delivery and collection vehicles. The B1 employment units would operate during the normal working day and the noise sources from these would consist primarily of fixed plant and vehicle movements which would occur during the working day.

The ES includes a noise assessment which relates to the operational phase of the proposed biogas plant and employment development at the site and noise levels have been predicted for the facades of the nearest noise sensitive properties to the site which are located along Ludlow Close to the north, dwellings along Ashley Place to the north east and Butlers Coombe Farm to the east of the site. The noise levels relate to the 3 time periods of; day (07.00 – 19.00) evening (19.00- 23.00) and night (23.00-07.00). The levels range from 30dB to a maximum of 45dB with all properties experiencing a maximum of 30dB during evening and night time hours. British Standard 8233:1999 states that for 'good' conditions within habitable rooms the internal ambient noise level should not exceed an equivalent noise level of 30dB. The proposed levels therefore accord with British Standard 8233:1999 requirements and so it is considered that there will be no significant effect to noise sensitive receptors as a result of the proposed development.

The EHO has raised no objection to the proposed noise levels subject to a condition being imposed on the permission requiring the above noise levels to be adhered to during the time periods specified.

#### Ecology

An ecological assessment has been undertaken for the site and submitted as part of the ES. This established that the Bore Hill site is currently of low ecological value having been improved for agriculture and that it is likely that the ecological and biodiversity potential would be significantly enhanced by the proposals. There are no records of either European Protected Species or UK BAP species either on the site or in the immediately surrounding habitats. The intention would be to improve ecological quality by identifying and protecting the existing ecological interest and incorporating new native planting around the site. This would accord with PPS9 (Biodiversity and Geological Conservation) which requires planning authorities to seek enhancement of habitats that will benefit biodiversity through the planning process. An Environmental Management Plan (EMP) to cover both construction and operational aspects of the proposed scheme would be put in place and with the measures in place it is considered that there would be no significant adverse impacts on matters of ecological importance. The measures can be secured by conditions on any planning permission granted.

#### Landscape/Visual Amenity

A Landscape and Visual Impact Assessment has been undertaken for the site and submitted as part of the ES. The Council's Landscape Officer has confirmed that the methodology employed is current and best practice.

Key visual receptors to the development are residential properties to the north. To provide mitigation the biogas plant has been sited at the lowest point of the site to the south and contours would be remodelled to provide for the reception building with surplus soils being retained on site to increase the height of a natural ridge by 2 metres. This would mitigate any harmful visual impact and it is considered that the scheme respects the area in which it is proposed to be located and would not have any significant adverse impact on the character of the countryside or rural amenity in this location.

Policy C4 of the WWDP seeks to protect the landscape setting of Warminster. The aim of this policy is not to preclude development but to prevent inappropriate large scale development which would have a detrimental effect on the views into and out of Warminster. Although the Bore Hill site is located in open countryside at a short distance from the edge of town boundary, the proposed development would remain separated by an area of open field from the houses on the brow of the hill. This would be retained as part of the landscape setting for the proposed development and would serve to reinforce the landscape setting of Warminster and act as a natural barrier between the new development and the existing development on the brow of the hill.

The current use of the site has been agricultural (with derelict farm buildings still remaining on the site) and the proposed development would be agricultural in appearance and so it is considered that there is an opportunity to improve the entrance to Warminster through proposed new planting and new buildings. The site is sufficiently far away from any residential neighbours so as to prevent any loss of amenity arising from over looking and loss of privacy.

A detailed landscape management and maintenance plan can be secured by condition prior to the implementation of the permission.

It is considered that there would be no adverse landscape impacts of the proposal.

#### Highway issues

Concerns have been expressed by local residents that there would be a build up of traffic at the A36 junction as articulated vehicles arrived with food waste at the biogas site and had to queue to gain access. It has been calculated that deliveries would amount to 12 arrivals and 12 departures per day. Although the nature of the proposals are such that lorry movements to and from the biogas plant are likely to occur outside of the peak hours, an assessment was undertaken of the effect of having all the movements occurring during the am and pm peaks as a worst case scenario. Even if this were to happen it would amount to less than 1 additional vehicle on Deverill Road in one direction or the other every minute. This increase in traffic is considered very low particularly given the existing relatively low traffic flows on Deverill Road to and from the site and so it is extremely unlikely that drivers will suffer queuing or significant delays while using the junctions.

The other matter raised concerns the noise from waste lorries arriving through the night to supply the biogas plant. Although the plant would be operational 24 hours 7 days a week, the proposed hours for delivery of waste to serve the plant would be restricted and would be open for the delivery of waste to the biogas plant between 07.30 -18.00 6 days a week with no deliveries on Sundays or Public Holidays unless in an emergency. However, it is proposed that the hours be restricted for deliveries to 07.30 – 18.00 on five days and then from 09.00-13.00 on Saturdays with no deliveries on Saturday afternoons or on Sundays or Public Holidays. These hours accord with hours of opening for other waste management sites in Wiltshire and Swindon. Vehicles would not be allowed into the plant outside of these hours and so there would be no lorries associated with the development arriving through the night. It is considered that the concerns raised have been addressed and that there would be no adverse impact as a result of traffic.

### 10. Recommendation

That planning permission be granted.

### For the following reason(s):

Having taken into account the environmental information, the Council is of the opinion that the proposed development is in accordance with the Development Plan and that there are no material considerations that indicate the decision should be made otherwise. The biogas plant would provide a sustainable means of creating renewable energy through the processing of waste to provide a source of power to run the plant itself, adjoining employment units, and supply electricity to the national grid. The employment units would provide the opportunity for new technology to develop and contribute to

the vitality and economic viability of Warminster. The Council is of the view that the development proposed on the Bore Hill site is acceptable.

The policies relevant to this decision are: Policies RE5 and RE6 of RPG10: Regional Planning Guidance for the South West, 2001; Policies T1, RE1, W2, W3, DP1, DP9 and DP14 of the Wiltshire and Swindon Structure Plan 2016; Policies WCS1, WCS2, WCS3 and WCS5 of the Wiltshire and Swindon Waste Core Strategy 2006-2026; Policies WDC1, WDC2, WDC3, WDC7, WDC8, WDC11 and WDC 12 of the Wiltshire and Swindon Waste Development Control Policies DPD and; Policies C1, C4, C31a, C32, C34, C35, C38 and E6 of the West Wiltshire District Plan 1<sup>st</sup> Alteration 2004 (as amended by Secretary of State Direction of 26<sup>th</sup> September 2007 regarding "saved" policies).

#### Subject to the following condition(s):

1. The development hereby permitted shall begin not later than three years from the date of this permission.

Reason: In accordance with Section 51(1) of the Planning and Compulsory Purchase Act 2004.

2. The development hereby permitted shall be carried out in accordance with the following approved plans:

Plan Ref: Plan R	9068 (L) 003 9068 (L) 005 9068 (L) 005 9068 (L) 007 9068 (L) 007 9068 (L) 009 9068 (L) 010 9068 (L) 011 9068 (L) 013 9068 (L) 013 9068 (L) 015 9068 (L) 020 9068 (L) 021 9068 (L) 020 9068 (L) 030 9068 (L) 032 9068 (L) 033	Proposed Layout – Roof, dated 28.01.10 Demolitions scheme, dated 21.07.09 Elevations & Section – Unit 3, dated 25.01.10 Elevations & Section – Unit 2, dated 25.01.10 Ground First & Roof Plans – Unit 3, dated 25.01.10 Ground Mezzanine & Roof Plans – Unit 2, dated 25.01.10 Ground & Mezzanine Plans – Unit 4 & 5, dated 25.01.10 Proposed Site Sections – AA BB & CC, dated 05.02.10 Elevations & Section – Unit 1, dated 25.01.10 Ground First & Roof Plans – Unit 1, dated 10.02.10 Elevations & Section – Unit 6, dated 10.02.10 Ground First & Roof Plans – Unit 6, dated 10.02.10 Site Location Plan, dated 09.02.10 Proposed Site Layout Plan, dated 09.02.10 Employment Site Plan, dated 28.01.10 Biogas Plant Site Plan, dated 17.02.10 Biogas Plant Plan, dated 17.02.10 Biogas Plant Site Cross Sections, dated 17.02.10
Plan Ref:	9068 (L) 034	Biogas Plant Pre-Treatment Building Sections, dated 17.02.10
Plan Ref: Plan Ref: Plan Ref: Plan Ref:	978-001-1-A 978-G002 978-G003 978-400	Landscape Masterplan, dated 10.07.09 Landscape Section 1, dated February 2010 Landscape Section 2, dated February 2010 Security Fencing Detail, dated 23.02.10

Reason: For the avoidance of doubt and in the interests of proper planning.

3. No development shall commence on site until details and samples of the materials to be used for the external walls and roofs of the Biogas Plant and Employment Buildings have been submitted to and approved in writing by the Waste Planning Authority. Development shall be carried out in accordance with the approved details.

Reason: In the interests of visual amenity and the character and appearance of the area.

4. No development shall commence on site until a scheme of hard and soft landscaping has been submitted to and approved in writing by the Waste Planning Authority, the details of which shall include:

a) details of all existing trees and hedgerows to be retained on the land together with measures for their protection in the course of development.

b) all species, planting sizes and planting densities, spread of all trees and hedgerows within or overhanging the site, in relation to the proposed buildings, roads and other works.

c) proposed finished levels or contours

d) means of enclosure

e) vehicle parking layouts together with pedestrian access and circulation areas

f) hard surfacing materials

g) minor artefacts and structures (e.g. furniture, bicycle racks, refuse or other storage units, signs, lighting etc)

h) proposed and existing functional services above and below ground (e.g., drainage, power, communications, cables, pipelines etc indicating lines, manholes, supports etc)
i) retained historic landscape features and proposed restoration.

Reason: To ensure a satisfactory landscaped setting for the development and the protection of existing landscape features.

- Policy: WDC7 of the Wiltshire and Swindon Waste Development Control Policies DPD and Policy C32 of the West Wiltshire District Plan 1<sup>st</sup> Alteration 2004.
- . 5. All soft landscaping comprised in the approved details of landscaping shall be carried out in the first planting and seeding season following the first occupation of the building(s) or the completion of the development whichever is the sooner. All shrubs, trees and hedge planting shall be maintained free from weeds and shall be protected from damage by vermin and stock. Any trees or plants which, within a period of five years, die, are removed, or become seriously damaged or diseased shall be replaced in the next planting season with others of a similar size and species, unless otherwise agreed in writing by the Waste Planning Authority. All hard landscaping shall also be carried out in accordance with the approved details prior to the occupation of any part of the development or in accordance with a programme to be agreed in writing with the Waste Planning Authority.

Reason: To ensure a satisfactory landscaped setting for the development and the protection of existing important landscape features.

Policy: WDC7 of the Wiltshire and Swindon Waste Development Control Policies DPD and Policy C32 of the West Wiltshire District Plan 1<sup>st</sup> Alteration 2004.

6. Delivery of waste to the biogas plant shall only take place between the following hours:

07.30 to 18.00 Monday to Friday 09.00 to 13.00 Saturday

No deliveries shall take place on Sundays or Bank Holidays.

Reason: To reduce the potential for disturbance caused by vehicular movements.

Policy: WDC2 and WDC11 of the Wiltshire and Swindon Waste Development Control Policies DPD.

7. No development shall commence on site until a detailed scheme for the disposal of foul and surface water has been submitted to and approved in writing by the Waste Planning Authority. The agreed scheme shall be implemented in full in accordance with an agreed timetable.

Reason: To prevent the increased risk of flooding and prevent pollution of the water environment.

Policy: WDC2 and WDC3 of the Wiltshire and Swindon Waste Development Control Policies DPD

8. No infiltration of surface water drainage into the ground is permitted other than with the express written consent of the Waste Planning Authority, which may be given for those parts of the site where it has been demonstrated that there is no resultant unacceptable risk to controlled waters. The development shall be carried out in accordance with the approved details.

Reason: To protect controlled waters.

Policy: WDC2 and WDC3 of the Wiltshire and Swindon Waste Development Control Policies DPD

9. The development shall only be carried out in accordance with the Flood Risk Assessment (Clarkebond, Engineering and Management Consultants – dated February 2010) and the following mitigation measures detailed within the FRA:

Limiting the surface water run-off generated by the 1 in 100 year critical storm (including an appropriate allowance for climate change) so that it will not exceed the run-off from the undeveloped site and not increase the risk of flooding off-site.

- Reason: To prevent flooding by ensuring the satisfactory storage of/disposal of surface water from the site.
- Policy: WDC2 and WDC3 of the Wiltshire and Swindon Waste Development Control Policies DPD
- 10. The plant and equipment on site shall be designed, installed and maintained to ensure that the following noise levels are achieved at the locations and time periods specified:

Location	Time Period	Laeq 5min dB
Butlers Coombe Farm House	07.00 – 19.00 19.00 23.00 23.00 – 07.00	34 30 30
Dwellings on Ashley Place	07.00 -19.00 19.00 –23.00 23.00 –07.00	45 30 30
Dwellings on Ludlow Close	07.00 –19.00 19.00 - 23.00 23.00 –07.00	40 30 30

The plant shall be so designed and maintained so as to eliminate any tonal or impulsive character to the noise.

Reason: To safeguard the amenity of the area and of local residents.

Policy: WDC2 of the Wiltshire and Swindon Waste Development Control Policies DPD

11. No development shall commence on site until full details of visibility splays of 4.5m x 160m in both directions, at both access points to Deverill Road, shall be submitted to the Waste Planning Authority. The visibility splays shall be provided in accordance with the approved details before the development is first brought into use and shall be maintained at all times.

Reason: In the interests of highway safety.

- Policy: WDC2 and WDC11 of the Wiltshire and Swindon Waste Development Control Policies DPD
- 12. No development shall commence on site until full details of the internal access roads and access junctions to Deverill Road shall be submitted to and approved in writing by the Waste Planning Authority. The internal access roads and junctions shall be constructed in accordance with the approved details before the development is first brought into use.

Reason: In the interests of highway safety

Policy: WDC2 and WDC11 of the Wiltshire and Swindon Waste Development Control Policies DPD

13. No development shall commence on site until full details of the southerly access junction to the site have been submitted to and approved in writing by the Waste Planning Authority. Such details shall ensure that articulated vehicles will not obstruct the opposing traffic lanes when turning into the site. Gradients of internal access roads shall not exceed 1 in 30 over the first 9 metres measured from the nearside edge of carriageway of Deverill Road. The junction shall be constructed in accordance with the approved details before the development is first brought into use.

Reason: In the interests of highway safety

Policy: WDC2 and WDC11 of the Wiltshire and Swindon Waste Development Control Policies DPD

14. No development shall commence on site until details of the location, scale, construction method, fill and means of retention of the proposed embankment adjacent to the A36 (T) road shall be submitted to and approved in writing by the Waste Planning Authority. Development shall be implemented in accordance with the approved details.

Reason: To protect highway safety of the A36

Policy: WDC2 and WDC11 of the Wiltshire and Swindon Waste Development Control Policies DPD

15. No development shall commence on site until a Green Travel Plan has been submitted to and approved in writing by the Waste Planning Authority. The Travel Plan shall include details of implementation and monitoring and shall be implemented in accordance with these agreed details. The results of the implementation and monitoring shall be made available to the Waste Planning Authority on request, together with any changes arising from those results.

Reason: In the interests of road safety and reducing vehicular traffic to the development.

Policy: T1 of the Wiltshire and Swindon Structure Plan 2016

16. No external lighting shall be installed on site until plans showing the type of light appliance, the height and position of fitting, illumination levels and light spillage have been submitted to and approved in writing by the Waste Planning Authority. The lighting approved shall be installed and shall be maintained in accordance with the approved details.

Reason: In the interests of the amenities of the area and to minimise unnecessary light spillage above and outside the development site.

Policy: WDC2 of the Wiltshire and Swindon Waste Development Control Policies DPD.

17. There shall be no open storage of waste within the biogas plant or employment area.

Reason: To safeguard the amenity of local residents from any potential odours.

Policy: WDC2 of the Wiltshire and Swindon Waste Development Control Policies DPD.

18. Any facilities above ground for the storage of oils, fuels or chemicals shall be sited on an impervious base and surrounded by impervious walls. The volume of the bunded compound shall be at least equivalent to the capacity of the tank plus 10%. All filling points, vents, gauges and sight glasses must be located within the bund. The drainage system of the bund shall be sealed with no discharge to any watercourse, land or underground strata. Associated pipe work should be above ground and protected from accidental damage. All filling points and tank overflow pipe outlets should be detailed to discharge into the bund. Such facilities shall be constructed and completed in strict accordance with plans approved by the Waste Planning Authority prior to the first use of the development.

Reason: To prevent pollution of the water environment.

- Policy: WDC2 and WDC3 of the Wiltshire and Swindon Waste Development Control Policies DPD
- 19. Prior to the commencement of development an ecological construction method statement and detailed Environmental Management Plan shall be submitted to the Waste Planning Authority for approval. The plan shall set out details regarding how it is proposed to safeguard wildlife species during the construction and operation of the site and proposals for long term management of the site to maintain and encourage native species. Development shall be carried out in accordance with the scheme approved.
  - Reason: In order to ensure that appropriate measures are taken to protect wildlife and promote biodiversity.

### Policy: WDC8 of the Wiltshire and Swindon Waste Development Control Policies DPD

20. Notwithstanding the provisions of the Town and Country Planning (General Permitted Development) Order 1995 (or any Order revoking or re-enacting or amending that Order with or without modification), the employment units shall be used solely for purposes within Class B1 of the Schedule to the Town and Country Planning (Use Classes) Order 1987 (as amended by the Town and Country Planning (Use Classes) (Amendment) (England) Order 2005 (or in any provisions equivalent to that class in any statutory instrument revoking or re-enacting that Order with or without modification).

Reason: The proposed use is acceptable but the Waste Planning Authority wish to consider any future proposal for a change of use, other than a use within the same class(es), having regard to the circumstances of the case.

- 21. No development shall commence on site (including any works of demolition) until a Construction Method Statement, which shall include the following:
  - a) the parking of vehicles of site operatives and visitors;
  - b) loading and unloading of plant and materials;
  - c) storage of plant and materials used in constructing the development;
  - d) the erection and maintenance of security hoarding including decorative displays and facilities for public viewing, where appropriate;
  - e) wheel washing facilities;
  - f) measures to control the emission of dust and dirt during construction;
  - g) a scheme for recycling/disposing of waste resulting from demolition and construction works;
  - h) measures for the protection of the natural environment;
  - i) hours of construction, including deliveries;

has been submitted to, and approved in writing by, the Waste Planning Authority. The approved Statement shall be adhered to throughout the construction period. The development shall not be carried out otherwise than in accordance with the approved construction method statement without the prior written permission of the Waste Planning Authority.

Reason: To minimise detrimental effects to the neighbouring amenities, the amenities of the area in general, detriment to the natural environment through the risks of pollution and dangers to highway safety, during the construction phase.

Appendices:	
Background Documents Used in the Preparation of this Report:	

